

Engine Coolant Filter Apparatus and Method

by

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BACKGROUND

5 RELATED APPLICATIONS

This application is a continuation-in-part application of Application number 09/931,230 filed August 16, 2001, which will issue as U.S. Patent No. 6,582,613 on June 24, 2003.

10 FIELD OF INVENTION

This invention relates to a method and apparatus for filtering particulate matter from internal combustion engine coolant where a filter is connected between the heater core supply and return lines.

15 DESCRIPTION OF THE PRIOR ART

The use of engine coolant filters is known in the prior art.

U.S. Pat. No. 5,948, 248 to Gene W. Brown, issued September 7, 1999, describes an engine coolant filter which provides a delayed release of chemical additives to the coolant system.

20 U.S. Pat No. 5,382,355 issued January 17, 1995, to Daniel A. Arlozynski discloses an Engine coolant filter having an automatic clogged-filter bypass valve and a visual indicator.

U.S. Pat. No. 3,776,384 to Offer discloses a replaceable element coolant filter including a pleated paper filter element for use in an existing water filter housing for internal combustion engine cooling systems by means of a grommet that serves to seat the element and seal it around the housing outlet.

25 U.S. Pat. No. 3,682,308 to Charles L. Moon, issued August 8, 1972, describes an engine coolant filter comprising a filter base connected to a coolant conduit, a removable filter body, and check valves.

30 There is a need for a relatively simple and inexpensive coolant filter system which can be installed on new engines, or retrofitted to existing engines. It is desirable to provide a filter and a filtration method that will not adversely impact the operation of a vehicle or engine when the filter becomes plugged. It is desirable to provide a filter and filtration method that will filter coolant even when the vehicle heater is not turned on.

35 SUMMARY OF THE INVENTION

The current invention is an engine coolant filter system and method for directing a portion of the normal coolant flow through heater hoses to a replaceable cartridge or media filter in order to remove particulate matter such as rust and scale.

40 An object of the present invention is to provide an improved engine coolant filter system for removing particulate matter such as scale and rust from an internal combustion engine cooling system.

45 ~~In one embodiment, the engine coolant filter system is created by cutting the supply and return heater core lines, placing a tee in each line, installing a section of hose on each of the tees, and then placing a filter between the hose sections so that a portion of the flow from the heater hoses is directed through the filter. In this embodiment, the coolant filter may be retrofitted to~~

an existing engine. In other embodiments, the filter system may be installed at the factory.

In an alternate one embodiment, the filter is provided in a housing which may be directly inserted between the heater hoses so that additional fittings are not required. In this embodiment a portion of the flow is directed from the heater core supply line through the filter media to the heater core return line. The flow through the filter may be countercurrent such that flow from the heater supply line enters the housing at a first end, and exits the housing at an essentially opposite second end; and the flow from the heater return line enters the housing at the second end and exits the housing at the first end. The filter may be placed directly in the existing flow path by removing a section of the heater supply and return hoses, or may be located at a desired location such as above a wheel well or near existing supports.

In another embodiment, the filter is provided near the engine and the heater supply hose is branched so that a portion of the flow is directed through the filter and returned to a branch in a water pump inlet line.

Some embodiments of the invention include replaceable filter cartridges, such that a new cartridge may be installed in a filter housing. Other embodiments include a disposable housing, such that both the housing and the filter media are replaced.

Engine coolant flows into an inlet port on the filter housing, and a portion of that flow is forced through a filter medium, and exits the filter housing through an outlet port. Preferably, a portion of the overall flow of coolant through the engine is directed through the filter at all times that the engine is operational. By continuously filtering a relatively small portion of the overall coolant flow, the concentration of rust and scale is substantially reduced, thereby reducing corrosion and fouling, and improving thermal efficiency in the radiator.

The filter is preferably sized for various vehicles so that it may be replaced at the same time as the oil filter is normally changed, such as by the owner or by an oil changing service center.

BRIEF DESCRIPTION OF THE DRAWINGS

These and other objects and advantages of the present invention are set forth below and further made clear by reference to the drawings, wherein:

FIG. 1 is a top view of an engine compartment with a heater core having a supply and a return line.

~~FIG. 2 is a detailed top view showing a coolant filter assembly installed between the heater core supply and return lines.~~

~~FIG. 3 is a cross-sectional side view of a filter housing showing a filter medium and flow path.~~

~~FIG. 4 is a detailed top view showing a filter assembly installed near the water pump.~~

~~FIG. 5 is top detail view of a filter installation with valves~~

FIG. 6A is a top view of a block filter

FIG. 6B is an end view of a block filter

FIG. 6C is a side view of a block filter

FIG. 6D is a top cross-sectional view of a block filter

FIG. 6E is a top view of a block filter with a bolt-on housing

FIG. 7 is a perspective view of a cylindrical block filter

FIG. 8 is a detail of hose fittings

FIG. 9 is a side cross-sectional view of a block filter mounted on a wheel well mounting plate

FIG. 10 is a side cross-sectional view of a block filter mounted directly to a wheel well

FIG. 11 is a side cross-sectional view of a block filter strap-mounted on a wheel well

FIG. 12 is a perspective view of an embodiment

FIG. 13 is a perspective view of an alternate embodiment

5 DESCRIPTION OF COUNTERCURRENT HEATER HOSE INSTALLATION EMBODIMENT

Referring now to FIG. 1, which is a top view of a heater hose embodiment of the an engine coolant filtration system 10, the system is comprised of an engine block 11, a radiator 12, a water pump 16 (not shown), a heater core 20, a heater core supply hose 22 for providing engine coolant from the water pump to the heater core, and a heater core return hose 24 for delivering engine coolant from the heater core to the water pump 16.

Referring now to FIG. 2 12, which is a detailed top perspective view of a heater hose embodiment of the engine coolant filtration system, a filter subassembly 30 71 is installed between the heater core supply hose 22 and the heater core return hose 24. In this example, the filter is positioned between the heater hoses and near the heater block, so that the heater block helps support the weight of the filter. In other embodiments, the filter is located near existing supports such as the wheel well, or firewall or existing bracket, and the heater hoses are run to the filter. In some cases, the heater hose may be replaced with longer sections in order to reach the filter.

The filter subassembly is comprised of a filter 40, a filter supply means 50 for providing coolant to the filter, and a filter return means 60 for returning the coolant from the filter to the heater core return hose. The filter subassembly 30 is positioned between the heater core supply means and the heater core return means such that a portion of the coolant is directed from the heater core supply means through the filter supply means, through the filter, and through the filter return means to the heater core return means.

Referring now to Fig 3, which is a cross-sectional view of the coolant filter in this embodiment, The filter media 83 may be a replaceable paper filter in a generally cylindrical elliptical housing 41 of diameter length 6 inches, and length width 3 inches, and height 1 1/2 inches. Other filter types such as plastic, sand, and diatomaceous earth may be substituted for the paper filter. The housing includes an inlet port 42 and an exit port 43 so that a flow path is provided from the inlet port through the filter media and out the outlet port.

The filter is preferably sized so that a volume of about 3 to 5 times the total coolant in the cooling system is directed through the filter per hour of operation. For a coolant system of two gallon capacity, the preferred flow rate through the filter is about 6 to 10 gallons per hour, or about 0.1 to 0.16 gallons per minute. The housing is preferably about 6 inches long and 3 inches in diameter, so that it can trap about a pound of particulate matter before requiring replacement.

The filter may be manufactured by preparing the housing in two pieces, such as by injection molding, then inserting the filter media in one of the pieces, then attaching the second piece such as by gluing, threading, or welding.

The heater core supply hose 22 and heater core return hose 24 are typically 1/2 to 3/4 inch preferably 3/4 inch diameter rubber hoses. The filter supply means and the filter supply means are preferably 1/2 inch diameter rubber hoses.

The filter supply hose is preferably connected to the heater core supply hose with a 3/4 inch to 1/2 inch supply reducing tee 52 so that the heater core supply hose may be cut and each

end slipped clamped onto the $\frac{3}{4}$ inch tee connections, and the filter supply hose may be clamped onto the $\frac{1}{2}$ inch connection of the reducing tee. Similarly, the filter return hose is preferably connected to the heater core return hose with a $\frac{3}{4}$ inch to $\frac{1}{2}$ inch return reducing tee 62 so that the heater core return hose may be cut and each end slipped clamped onto the $\frac{3}{4}$ inch tee connections, and the filter return hose may be clamped onto the $\frac{1}{2}$ inch connection of the reducing tee.

The filter is preferably sized for particular vehicle coolant capacities so that it may be replaced when the oil filter is normally changed, such as by the owner or by an oil changing service center.

DESCRIPTION OF RECTANGULAR HOUSING DIRECT CONNECT HEATER HOSE EMBODIMENT

Referring now to FIG 6A-6D, another embodiment of the invention features a housing 71 that includes connections 72 and 73 for the heater supply hose so that a section of the heater hose may be removed and the housing and may be inserted between the ends of the remaining hose. Similarly, the heater return line may be cut, and the return connections 74 and 75 may be inserted between the ends of the remaining supply hose. In this embodiment, most of the heater supply flow may continue through a passage 80 within the housing, but a portion of the flow is directed through an opening 81 in the passage where it can flow through a filter media 83. Similarly, most of the heater core return flow may continue through a passage 84 within the housing, and the portion of flow which has passed through the filter media may enter the return line through an opening 82 in the passage.

This filter may be manufactured by preparing the housing in two pieces, such as by injection molding, then inserting the filter media in one of the pieces, then attaching the second piece such as by gluing, threading, or welding. The filter media may be paper, sand, diatomaceous earth, plastic, or other media.

In one embodiment, this filter may be fastened within the engine compartment by using one or more flanged ears 76.

The hose connections 72, 73, 74, and 75 may be a single size. Alternately, the connections may be a universal fitting as shown in FIG 8 so that the fittings may accommodate hoses of different diameters.

This filter is not limited to engine coolant, but may be used for other fluids.

DESCRIPTION OF VALVED HEATER HOSE EMBODIMENT

Referring now to Fig. 5, a filter supply valve 54 and a filter return valve 64 are installed in the filter supply line 50 and the filter return line 60 respectively. These valves permit the coolant flow to be shut off in order to replace or service the filter without draining the engine coolant. The valves facilitate frequent changing of the filter media such as at the time of regular oil changes. The valves are preferably $\frac{1}{2}$ inch CPVC ball valves, but may be other types of valves. The valves are preferably clamped to the filter supply and return lines. In another embodiment, the filter supply valve 54 is combined with the filter supply tee 52 to form a single element which provides both the branching and the valving functions.

DESCRIPTION OF CYLINDRICAL HOUSING DIRECT CONNECT HEATER HOSE

EMBODIMENT

DESCRIPTION OF EMBODIMENT

Referring now to FIG 7, ~~another embodiment of the current invention is a~~ in one
 5 embodiment, a cylindrical or elliptical housing 71 which may be inserted between cut-out
sections of heater supply and heater return hoses. This embodiment is similar to the rectangular
housing described above, with heater supply and return flow going through the housing with a
portion of the flow directed through a passage 81 in the supply line, through the filter media 83,
and back through a passage in the return line 82.

10 Referring now to FIG 7, in this embodiment, a cylindrical housing which is inserted
between cut-out sections of heater supply hose 22 and the heater return hose 24. The heater
supply hose 22 is connected to the filter at the supply inlet port 74, such as with a hose clamp.
The supply flows through a supply channel 80 to a supply outlet port 75. The heater return hose
 15 24 is connected at heater return inlet port 72. The return flow is through a return channel 84 to an
outlet port 73. The pressure in the supply passage 80 is greater than in the return passage 84, so a
portion of the supply flow is directed through a filter media inlet port 81 through a filter media
83 to a filter media outlet port 82 and then to the outlet port 73.

20 The amount of flow directed through the filter may be modified by increasing the
pressure drop between the heater supply line and the heater return line. In general, the filter may
be installed between the supply and return lines for a pressure drop device. In one embodiment,
the pressure drop device is a heater valve in a heater core for an automotive vehicle.

25 In this embodiment, the filter will operate in a first state where the heater valve is open
and a portion of the flow in the heater supply line goes through the filter be pass channel 80 and
onto the heater, and another portion of the flow is directed through the filter media to the heater
return line. The filter will also operate in a second state where the heater valve is closed and
flow is from the heater supply hose through he filter media. In the case where the heater is
operating, the flow in the filter housing may be countercurrent with flow in the supply passage 80
in a first direction and the flow in the return passage 84 in an essentially opposite direction. In
 30 the countercurrent example, if the filter media becomes clogged. Then there can still be flow to
and from the heater through the supply and return passage.

35 Until the heater becomes clogged, it will continue to filter particulates when the heater is
not operational. In this case, all flow through the heater supply inlet part 74 is directed though
the filter media inlet part 81, through the filter media 83 and out the return outlet port 73. When
the filter becomes clogged, there will be no flow through the filter media, and the heater supply
line will remain pressurized as it would in operation without a filter when the heater valve is
closed. Therefore, in either case of heater on or off, there is no adverse affect of the filter media
becoming clogged.

40 In this embodiment, the filter housing may be a material such as metal or plastic. The
housing may be sealed for one-time use so that it is typically replaced, such as at an oil change
operation. Alternately the housing may be threaded in two or more pieces and screwed, or
otherwise assembled so that the filter media may be accessed and replaced without removing the
housing from the supply and return hoses.

DESCRIPTION OF TIRE WELL INSTALLATION EMBODIMENT

Referring now to Fig. 9, the filter housing 30 may be installed on a mounting plate 110 which is bolted to a wheel well 200. The filter housing may be fastened to the mounting plate with bolts 100 and nuts 101 through the flange ears 76.

In an alternate installation as illustrated in Fig. 10, the filter housing 30 may be attached directly to a wheel well 200 with bolts or sheet metal screws through bolt-holes 115 in the housing.

In an alternate embodiment, the housing may be attached to a mounting bracket using the bolt-holes.

Referring now to Fig 11, the housing may be attached to the wheel well with one or more mounting straps 116.

In another embodiment, as illustrated Fig 6E, the housing may be bolted to a bracket or to the engine compartment with one or more bolts through bolt holes 77 in the housing.

DESCRIPTION OF HEATER HOSE SUPPORTED EMBODIMENT

Referring again to Fig. 2, the The filter assembly is may be installed between the heater supply hose 22 and the heater return hose 24, and is be supported by those hoses. When full of engine coolant, the filter assembly can be supported by one or both heater hoses if the filter assembly is connected to the heater hose near a heater hose clamp.

DESCRIPTION OF BRANCHED TUBE EMBODIMENT

Referring now to Fig. 4, the filter supply means 50 may be connected to a branched exit fitting 56 at the water pump, and the filter return means 60 may be connected to a branched inlet fitting 66 at the water pump. In some cases, this installation supports attaching the filter to the engine or to a bracket supported by the engine.

DESCRIPTION OF EMBODIMENT- OBLONG HOUSING

Referring now to Fig. 12 which is a perspective view of an embodiment of the filter housing, the housing may be relatively thin in order to fit in the engine compartment of a vehicle. In this example, the filter is 6 inches long, with a width of 3 inches and a height of 2 inches. A single pass pleated paper filter media is used, having a nominal removal of particulates to about 5 microns. The filter has approximately 20 square inches of area and will hold about 4 ounces of filtered particulates.

Referring now to Fig. 13, which is a perspective view of an embodiment of the filter housing, the housing may be of other shapes such as generally rectangular.

CLAIMS

What is claimed is:

1. ~~An engine coolant filtration system comprising:~~

5 ~~an engine coolant;
a water pump;
an engine block;
a heater core;
a heater core supply means for providing engine coolant from the engine block to the
10 heater core;
a heater core return means for delivering engine coolant from the heater core to the water
pump;
a filter subassembly comprising
a filter housing;
15 a coolant filter positioned within the housing;
at least one filter engine coolant supply port, and
at least one filter engine coolant return port,
such that the filter subassembly is positioned between the heater core supply means and
the heater core return means such that a portion of the engine coolant is directed from the
20 heater core supply means through the filter engine coolant supply port, through the
coolant filter, and through the filter engine coolant return port to the heater core return
means.~~

2. ~~The engine coolant filtration system of claim 1 wherein~~

25 ~~the heater core supply means includes a heater core supply hose; and
the heater core return means includes a heater core return hose.~~

3. ~~The engine coolant filtration system of claim 1 wherein~~

30 ~~the heater core supply means is selected from the group consisting of a hose, a pipe, and
tubing; and
the heater core return means is selected from the group consisting of a hose, a pipe, and
tubing.~~

4. ~~The engine coolant filtration system of claim 2 wherein~~

35 ~~there is a first tee in the heater core supply hose such that the first tee has
a first connection to a section of the heater core supply hose from the engine
block;
a second connection to a section of the heater core supply hose to the heater
block, and
40 a third connection to filter engine coolant supply port; and
there is a second tee in the heater core return hose such that the second tee has
a first connection to a section of the heater core return hose from the heater core,
a second connection to a section of the heater core return hose to the water pump,
and
45 and a third connection to filter engine coolant return port, such that a portion of~~

the engine coolant may be directed from the heater core supply hose, through the first tee, through the filter engine coolant supply port, through the filter, through the filter engine coolant return port, through the second tee, and to the heater core return means.

5

5 The engine coolant filtration system of claim 4 wherein
the first tee is a reducing tee, such that the third connection is smaller than the first
connection and second connection.

10

6. The engine coolant filtration system of claim 2 wherein
the filter housing includes

a first port,

a second port,

a supply passage between the first port and the second port, the supply passage
having at least one opening within the filter housing, so that a portion of the
coolant flow through the supply passage may enter the filter housing,

15

a third port,

a fourth port, and

a return passage between the first port and the second port, the return passage
having at least one opening within the filter housing, so that coolant may flow
from the supply passage opening through a filter media into the return passage
opening;

20

the heater core supply hose is comprised of

a first hose section from the engine block to the first port, and

25

a second hose section from the second port to the heater core; and

the heater core return hose is comprised of

a first hose section from the heater core to the third port, and

a second hose section from the fourth port on the filter housing to the water pump.

30

7. The engine coolant filtration system of claim 1 wherein
the supply means includes a connection tube from the engine block and a hose.

8. The engine coolant filtration system of claim 7 wherein

the heater core return means includes a heater core return hose;

35

there is a branch in the connection tube such that there is a first connection to the heater
core supply hose and a second connection to the filter engine coolant supply port; and

there is a tee in the heater core return hose such that the tee has

a first connection to a section of the heater core return hose from the heater core,

a second connection to a section of the heater core return hose to the water pump,

40

and

and a third connection to filter engine coolant return port, such that a portion of
the engine coolant may be directed from the connection tube, through the filter
engine coolant supply port, through the filter, through the filter engine coolant
return port, through the tee, and to the heater core return means.

45

9. ~~The engine coolant filtration system of claim 1 wherein there is a filter attachment means such that the filter may be secured to a surface within an engine compartment.~~

10. ~~The engine coolant filtration system of claim 9 wherein the filter attachment means is at least one ear tab integral to the housing, such that the tab may be secured to the surface.~~

11. ~~The engine coolant filtration system of claim 9 wherein the filter attachment means is at least one bolt hole integral to the housing, such that the housing may be bolted to the surface.~~

12. ~~The engine coolant filtration system of claim 9 wherein the filter attachment means is at least one clamp, such that the clamp may be secured to the surface.~~

13. ~~The engine coolant filtration system of claim 1 wherein there is a first valve in the heater core supply means.~~

14. ~~The engine coolant filtration system of claim 13 wherein there is a second valve in the heater core return means.~~

15. ~~(Amended) A method for filtering engine coolant of a vehicle, the vehicle having an engine block, a heater core, a heater core supply line, a heater core return line, a coolant system including a water pump, and a coolant flow from the engine block through the heater core supply line through the heater core through the heater core return line to the water pump, the method comprising~~

~~intercepting, at a position between the engine block and the heater core, at least a portion of the coolant flow in a the heater core supply line;
directing the intercepted coolant flow through a filter;
filtering contaminants from the intercepted coolant flow;
returning the filtered intercepted coolant flow to the heater core return line at a position between the heater core and the water pump;
mixing the filtered intercepted coolant flow with other coolant, thereby reducing the overall concentration of contaminants in the coolant system.~~

16. ~~The method of claim 15 further comprising
installing a first valve between the engine block and the filter; and
installing a second valve between the filter and the water pump, such that the valves may be opened to permit flow through the second path and closed to prevent flow through the second path.~~

17. ~~The method of claim 16 further comprising
closing the first valve;
closing the second valve; and~~

removing and replacing at least a portion of the filter.

18. (Amended) A method for installing an engine coolant filter for a vehicle, the vehicle having a heater core supply hose and a heater core return hose, the method comprising

cutting the heater core supply hose and installing a first tee such that the cut ends of the supply hose are installed on two of the tee connections;
cutting the heater core return hose and installing a second tee such that the cut ends of the return hose are installed on two of the tee connections;
securing the first end of a filter supply hose on the third connection of the first tee;
securing an inlet port of a filter on the second end of the filter supply hose;
securing the second end of a filter supply hose on the third connection of the second tee;
and
securing the second end of the filter supply hose to an outlet port on the filter.

19. The method of claim 18 further comprising

installing a first valve on the filter supply hose; and
installing a second valve on the filter return hose, such that the valves may be opened to permit flow through the filter and closed to prevent flow through the filter.

20. The method of claim 18 wherein

the first tee includes a valve means to control flow through the third tee connection; and
the second tee includes a valve means to control flow through the third tee connection.

21. An engine coolant filter system comprising

an engine coolant;
a water pump;
an engine block;
a heater core;
a heater core supply hose for providing engine coolant from the engine block to the heater core;
a supply tee positioned in the heater core supply hose;
a heater core return hose for delivering engine coolant from the heater core to the water pump;
a return tee positioned in the heater core return hose;
a filter subassembly comprising
a filter housing;
a coolant filter media selected from the group consisting of paper, plastic, sand, and diatomaceous earth positioned within the housing;
a filter supply port;
a filter supply hose;
a filter return port, and
a filter return hose;

such that the filter supply hose is connected to the supply tee and the filter return hose is connected to the return tee, such that a portion of the engine coolant is directed from the heater core supply hose through the supply tee and the filter supply hose, through the

filter supply port, through the coolant filter, and through the filter return port and through the filter return hose, through the return tee to the heater core return hose.

22. The engine coolant filtration system of claim 21 wherein
there is a valve in the filter supply hose; and
there is a valve in the filter return hose.

23. The engine coolant filtration system of claim 21 wherein
the supply tee is a reducing tee.

24. (Amended) A filter comprising
a filter media; and
a filter housing, the housing comprising
a first port,
a second port,
a first flow path located between the first port and the second port, the first flow
path having at least one filter inlet opening within the filter housing, so that a
portion of the flow through the first flow path may enter the filter housing,
a third port,
a fourth port, and
a second flow path located between the third port and the fourth port, the second
flow path having at least one filter outlet opening within the filter housing, so that
the flow through the first flow path may flow through the filter media, through the
filter outlet opening, and into the second flow path, wherein the first flow path is
countercurrent to the second flow path.

25. (Amended) An engine coolant filter system comprising
an engine coolant;
a water pump;
an engine block;
a heater core;
a filter subassembly comprising
a filter media; and
a filter housing, the housing comprising
a first port,
a second port,
a first flow path located between the first port and the second port, the first
flow path having at least one filter inlet opening within the filter housing,
so that a portion of the flow through the first flow path may enter the filter
housing,
a third port,
a fourth port, and
a second flow path located between the third port and the fourth port, the
second flow path having at least one filter outlet opening within the filter
housing, so that the flow through the first flow path may flow through the

filter media, through the filter outlet opening, and into the second flow path;

a first heater core supply hose for providing engine coolant from the engine block to the first port;

a second heater core supply hose for providing engine coolant from the second port to the heater core;

a first heater core return hose for providing engine coolant from the heater core to the third port; and

a second heater core return hose for providing engine coolant from the fourth port to the water pump, wherein the first heater core supply hose and the first heater core return hose are arranged in a countercurrent configuration such that the first port and the fourth port are located on a first side of the filter housing, and the second port and the third port located on a second side of the filter housing, and the second side is essentially opposite of the first side.

26. (New) The filtering system of claim 25 wherein the filter housing is plastic.

27. (New) The system of claim 25 wherein the filter housing may be opened; and the filter media may be replaced.

28. (New) The system of claim 27 wherein the filter housing is threaded, such that the filter housing may be opened by unscrewing the housing.

29. (New) The system of claim 25 wherein the filter media is paper.

30. (New) The system of claim 25 wherein the supply line inlet port further comprises a nipple, such that the first heater core supply hose may be clamped to the nipple.

31. (New) The filtering system of claim 24 wherein the filter housing is plastic.

32. (New) The system of claim 24 wherein the filter housing may be opened; and the filter media may be replaced.

33. (New) The system of claim 24 wherein the filter housing is threaded, such that the filter housing may be opened by unscrewing the housing.

34. (New) The system of claim 24 wherein the filter media is paper.

35. (New) A filter for a closed loop fluid system, the filter comprising
a filter media having a first surface and a second surface, such that a fluid may pass from
the first surface, through the media, and to the second surface, thereby filtering
particulates from the fluid, and
a housing comprising
a supply line inlet port,
a supply line exit port,
a supply passage between the supply line inlet port and the supply line exit port,
at least one supply passage opening in the supply passage, such that a fluid may
pass through the passage opening to the first surface of the media,
a return line inlet port,
a return line exit port,
a return passage between the return line inlet port and the return line exit port, and
at least one return passage opening in the return passage, such that a fluid may
pass from the second surface of the media through the return passage opening to
the return line exit port,
such that a fluid may pass from the supply line inlet port, and a first portion of the
fluid may pass through the supply passage, out the supply line exit port, through a
pressure drop device, through the return line inlet port, through the return passage,
and through the return line exit port, and a second portion of the fluid may pass
through the supply passage opening, through the media, through the return
passage opening, and through the return line exit port, such that the supply line
and return line are arranged in a countercurrent configuration such that the supply
line inlet port and the return line exit port are located on a first side of the filter
housing, and the supply line exit port and the return line inlet port are located on a
second side of the filter housing, and the second side is essentially opposite of the
first side.

36. (New) The filtering system of claim 35 wherein
the pressure drop device is a heater.

37. (New) The system of claim 35 wherein
the filter housing is plastic.

38. (New) The system of claim 35 wherein
the filter housing may be opened; and
the filter media may be replaced.

39. (New) The system of claim 35 wherein
the filter media is paper.

40. (New) A method of filtering a portion of the flow in a closed fluid loop, the method
comprising

providing a fluid supply line with a first section and a second section;

providing a fluid return line with a first section and a second section, the fluid supply line having a higher pressure than the fluid return line;
 positioning a filter housing between the first section and the second section of the fluid supply line and between the first section and the second section of the fluid return line,
 the filter housing containing a filter media;
 providing a supply line bypass through the filter housing between the first section and the second section of the fluid supply line, so that a first portion of supply line fluid flows through the supply line bypass;
 providing a return line bypass through the filter housing between the first section and the second section of the fluid return line, so that the first portion of supply line fluid flows through the return line bypass;
 providing at least one opening in the supply line bypass to provide a second portion of the supply line flow to a filter media surface; and
 providing at least one opening in the return line bypass to provide the second portion of filtered supply line flow from the filter media surface.

41. (New) A method of filtering a fluid in a portion of a closed fluid loop, the portion of the closed fluid loop having a pressure drop device that is occasionally operative and a fluid supply line to the pressure drop device and a fluid return line from the pressure drop device, the method comprising

providing a filter having
 _____ a fluid supply line inlet port,
 _____ a fluid supply line outlet port,
 _____ a supply passage between the fluid supply line inlet port and the fluid supply line outlet port,
 _____ a fluid return line inlet port,
 _____ a fluid return line outlet port,
 _____ a return passage between the fluid return line inlet port and the fluid return line outlet port,
 _____ a filter media, and
 _____ a flow path from the supply passage through the filter media to the return passage;
 installing the filter in a countercurrent manner between the fluid supply line and the fluid return line;
 filtering a portion of the fluid flowing through the fluid supply line when the pressure drop device is operative by
 _____ flowing a first portion of the flow from the inlet supply port through the supply passage, through the pressure drop device, and through the return passage, and
 _____ flowing a second portion of the flow from the inlet supply port through the flow path from the supply passage through the filter media to the return passage; and
 filtering the fluid flowing through the fluid supply line when the pressure drop device is not operative by
 _____ flowing the flow from the inlet supply port through the flow path from the supply passage through the filter media to the return passage.

ABSTRACT

A method and apparatus for filtering particulate matter from internal combustion engine coolant where a replaceable filter is connected between the heater core supply and return lines. A portion of the normal engine coolant flow is directed from a heater hose through a paper or media filter in order to remove particulate matter such as rust and scale. A filter assembly comprised of a housing with inlet and outlet ports may be installed in a new engine or may be retrofitted to an existing engine by cutting the heater hoses, installing tees, and connecting the filter housing to the tees with short sections of hose. An alternate embodiment includes a A housing that clamps directly to the heater supply and return hoses so that a first portion of the flow is directed through the a filter media, and a second portion of the fluid flow bypasses the filter media. In one embodiment the filter housing is installed in a countercurrent fashion to the supply and return line.